

116. A compound of claim 115 wherein R₁ is chloromethyl.

60

113
118. A compound of the formula



ps
pi

R₁ is $-\text{CH}_2\text{COOR}_6$ wherein R₆ is C₁-C₆ alkyl;

$$-\text{CH}_2-\text{Y}-(\text{C}_{1-6} \text{ alkyl}) \text{ wherein Y is } -\text{S}-, -\text{SO}-, -\text{SO}_2- \text{ or } -\text{O}-; \text{ or}$$

$-\text{CH}_2\text{O} \overset{\text{||}}{\text{C}} \text{R}_6'$ wherein R_6' is C_1 - C_6 alkyl or phenyl;

R_1 R_2 is C_{1-6} alkyl, C_{3-8} cycloalkyl, phenyl, benzyl
or C_{1-6} (monohalo or polyhalo)alkyl;

1) R₃ is hydrogen, α -hydroxy, α -methyl, β -methyl or

$$\alpha\text{-OCOR}_2 \quad \left\{ \begin{array}{l} \text{wherein } R_2 \text{ is as defined above;} \\ \text{and } R_1 \text{ is defined as:} \end{array} \right.$$

R₄ is hydrogen or fluoro;

R₅ is hydrogen or fluoro;

147